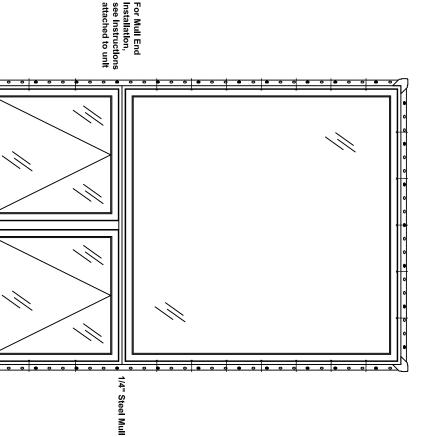
EXTERIOR ELEVATION



	MAX. FRAME SIZE (IN.) IMPACT	IMPACT
Awning	48" x 36"	5
Casement Picture	96" x 72"	Z
	APPLICABLE FOR SINGLE LINITS ONLY	A INO STIN

FRAME ANCHOR REQUIREMENTS TABLE

FRAME/CLIP TO OPENING FASTENER TYPE	MINIMUM EMBED E	MINIMUM EDGE DIST
#10 PFH screws into frame and wood substrate	1-1/4"	See pg. 2-4
#8 PFH Zinc treated screws into clip and wood substrate at an angle	1-1/2"	
#8 PFH Zinc treated screws into clip and frame	FULL	See pg. 2-4

Installation Method	Method
Installation Clips	Screws thru the Frame
Awning Sides = 18" from corners Sill = 16" from corners Head = 16" from corners (applies to single units only)	Awning Sides = 12" from corners and on center Sill = 12" from corners and on center Head = 12" from corners (applies to single units only)
Fixed Casement Sides = 12" from corners and on center Head = 12" from corners and on center Sill= 12" from corners (applies to single units only)	Fixed Casement Sides = 10-1/4" from corners and on center Head = 8" from corners and on center Sill = 8" from corners (applies to single units only)
Note: For individual units, see page 4.	Note: For individual units, see page 4.

GENERAL NOTES

These units have been tested, analyzed, Hallmark certified, and FBC approved.

Qty. of 2 at the mull ends (Installation Clips installed Gemini Clips reversed)

- Bucking, openings, and bucking fasteners must be properly designed and installed to transfer wind loads to the structure. The unit was tested with 1/2" rough opening gap. These units were tested with ponderosa pine bucks. Florida Bullding Code requires preservative treated southern pine bucks.

 All hardware and fasteners shall be in accordance with these drawings and may not vary unless specifically mentioned on the drawings.

 These units have been tested in accordance with and meet the requirements of the Florida Bullding Code.
- Impact shutters are required only with non-impact units.
- All anchors shall be installed as specified on these drawings. Specified embedment base material shall be beyond wall finish or stucco.
- Testing of one wood species covers all other species with an equal or higher modulus of elasticity and modulus of rupture.
 - Testing of primed covers testing of clad provided the cladding is not structural (extruded) or wraps around the gasket.
 - Testing of windows and door with a given width and thickness of solid stiles and rails covers products with wider and thickner solid stiles and rails provided that construction details are consistent.

 Any fixed geometric shape that fits within the tested/approved size for a particular product type is qualified by the rectangular shape(s) provided the frame, sash, panels, components, and construction remain the same.
 - All fixed shaped units must fit inscribed into the allowable rectangular units and be governed by allowable design pressure or the respective rectangular unit.
- Shirns need to be located a maximum of 4" from each corner and a maximum of 4" from each anchor location.

 Testing of a combination assembly qualifies the individual units of that assembly with width & height less than or equal to the individual test unit size. Anchorage of the individual units shall be at all perimeter locations in accordance with these drawings.
- Sheet: 1 of 4



1323 South 11th Ave Wausau, WI 54401 715-842-5666

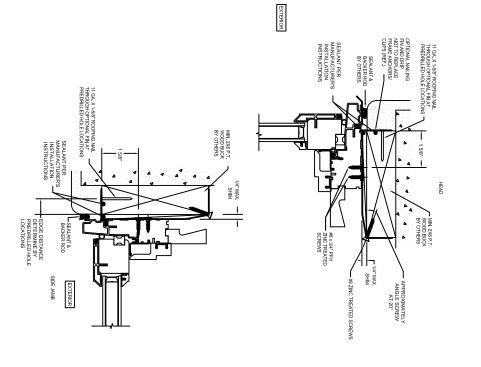
FL# 16692 Revision Awning with Casement Picture Ultra Series Date 12/26/23 Drawn By: KL R&D No. 21095

Drawing No. 21095

Installation Clip Installation - Combination Units Casement

OPTIONAL NAILING FIN AND DRIP NOT TO REPLACE _ FRAME ANCHORS/ CLIPS (REF.) SEALANT PER MANUFACTURER'S INSTALLATION INSTRUCTIONS SEALANT & BACKER ROD BY OTHERS SEALANT PER MANUFACTURER'S INSTALLATION INSTRUCTIONS 11 GA. X 1-5/8" ROOFING NAIL THROUGH OPTIONAL FIN AT PREDRILLED HOLE LOCATION EXTERIOR EDGE DISTANCE DETERMINE BY PREDRILLED HOLE BACKER ROD OCATIONS SIDE JAMB EXTERIOR SIL SHIM 1/4" MAX

Casement Picture



GENERAL NOTES

- These units have been tested, analyzed, Hallmark certified, and FBC approved.

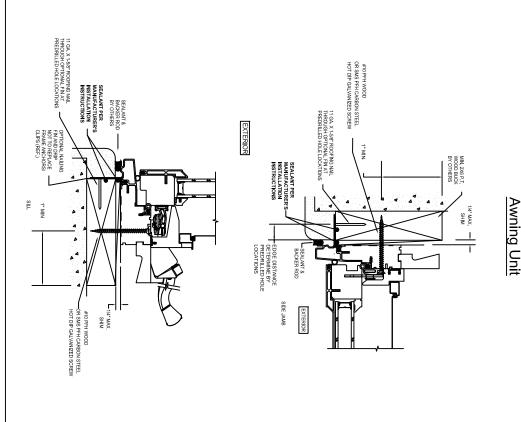
 Bucking, openings, and bucking fasteners must be properly designed and installed to transfer wind loads to the structure. The unit was tested with 1/2" rough opening gap. These units were tested with ponderosa pine bucks. Florida Building Code requires preservative treated southern pine bucks.

 All hardware and fasteners shall be in accordance with these drawings and may not vary unless specifically mentioned on the drawings.
- hese units have been tested in accordance with and meet the requirements of the Florida Building Code.
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- esting of primed covers testing of clad provided the cladding is not structural (extruded) or wraps around the gasket.
- Festing of windows and door with a given width and thickness of solid stiles and rails covers products with wider and thicker solid stiles and rails provided that construction details are consistent.
- 1109876543 Any fixed geometric shape that fits within the tested/approved size for a particular product type is qualified by the rectangular shape(s) provided the frame, sash, panels, components, and construction remain the same.
- All fixed shaped units must fit inscribed into the allowable rectangular units and be governed by allowable design pressure or the respective rectangular unit. Shims need to be located a maximum of 4" from each corner and a maximum of 4" from each anchor location.
- 1 3 1 perimeter locations in accordance with these drawings. Testing of a combination assembly qualifies the individual units of that assembly with width & height less than or equal to the individual test unit size. Anchorage of the individual units shall be at all

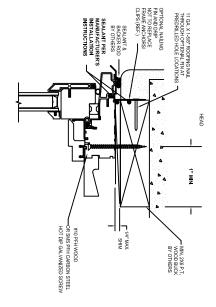


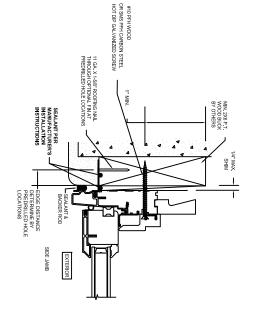
Drawing No 21095A Sheet 2 of 4

Screw Installation - Combination Units



Casement Picture





GENERAL NOTES

- These units have been tested, analyzed, Hallmark certified, and FBC approved.
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 All hardware and fasteners shall be in accordance with these drawings and may not vary unless specifically mentioned on the drawings.
- 987654327
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- All fixed shaped units must fit inscribed into the allowable rectangular units and be governed by allowable design pressure or the respective rectangular unit.

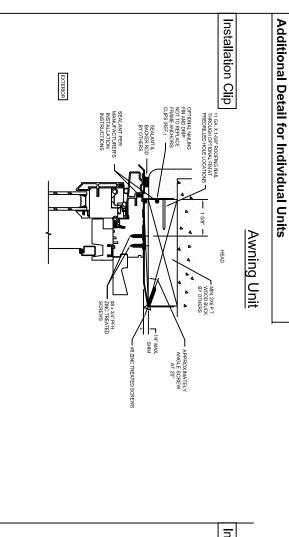
 Shims need to be located a maximum of 4" from each corner and a maximum of 4" from each anchor location.

 Testing of a combination assembly qualifies the individual units of that assembly with width & height less than or equal to the individual test unit size. Anchorage of the individual units shall be at all perimeter locations in accordance with these drawings.



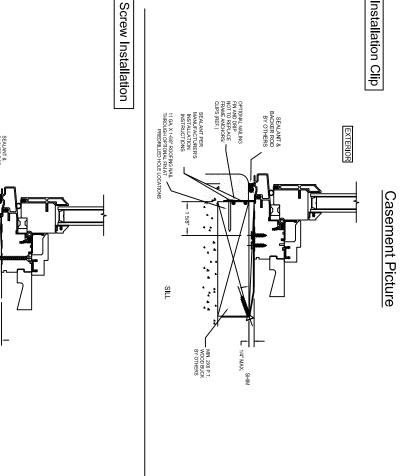
A	Revision	FL# 16692	Awning with
Date: 12/26/23	Drawn By: KL	R&D No. 21095	Awning with Casement Picture

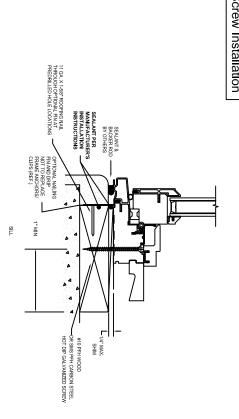
Drawing No. 21095B Sheet: 3 of 4



Screw Installation

11 GA. X 1-5/8" ROOFING NA THROUGH OPTIONAL FIN A: PREDRILLED HOLE LOCATI





#10 PFH WOOD

OR SMS PFH CARBON STEEL
HOT DIP GALVANIZED SCREW

GENERAL NOTES

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Awning with	Awning with Casement Picture
6692	R&D No. 21095
evision	Drawn By: KL

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С	В	A	Revision	FL# 16692	
Drawing No. 21095C	Sheet: 4 of 4	Date: 12/26/23	Drawn By: KL	R&D No. 21095	